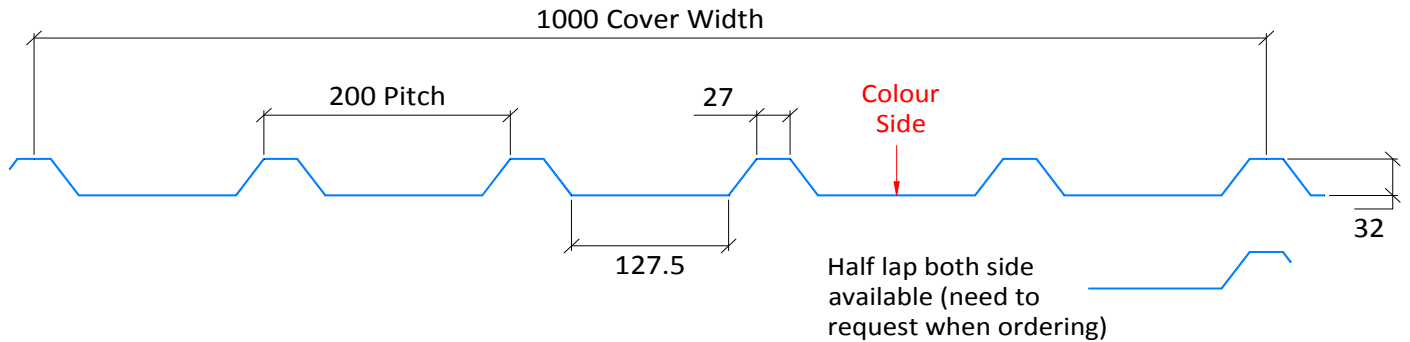


R32 Standard Manufacturing Scope



Capabilities

Manufactured on Line 1

Material	Finish	Gauge (mm)	Coil Stock Width (mm)	Trim Width (mm)	Weight (kg/m ²)	Min Length (m)	Max Length (m)	Min convex self curve (m)	Min factory curve (mm)	Application		
										Roof	Vert	Horz
Steel	H, HDS, P, LG, Z	0.7 - 0.5*	1230	NA	6.76	0.3	16**	40	400***	Yes (min 4°)	Yes	No
Aluminium	MA, Q, CA	0.90	1230	NA	2.99	0.3	16**	40	1000***	Yes (min 4°)	Yes	No
Aluminium	CA	0.90	1250	1230	2.99	0.3	16**	40	1000***	Yes (min 4°)	Yes	No

* 0.5mm gauge is not recommended for use on a roof, the weight is based on 0.7mm

** Transport and Manpower cost increase for lengths over 12m

*** Measured to inside face / Profile requires filming / Min 0.7mm, Max 0.9mm / Max flat length 5.5m

Key - Available Finishes

Colorcoat Products: H = Colorcoat HPS Ultra 200 / HDS = Double-Side Colorcoat HPS Ultra 200 / P = Colorcoat Prisma / LG = Colorcoat LG / Z = Ruralclad or Architectural Polyester

Aluminium Products: MA = Mill Finished Aluminium / Q = Stucco Embossed Aluminium / CA = Pre-Painted (ARS) Aluminium

Tolerance

Panel manufacturing tolerance	
Cover width (mm):	+/- 5
Squareness (mm)	< 5
Length (mm) <3m:	+ 10 - 5
Length (mm) >>3m:	+ 20 - 5

If specification required is not covered above please contact Technical and / or Purchasing Departments for advise